

Joulukuu 2011	
Tyyppi	Lisä (euroa/kg)
December 2011	
Grade	Total (euros/kg)
Al wire	1,12
CuAl8Ni2	7,12
CuAl8Ni6, CuMn13Al7	7,69
CuNi	7,80
CuNi electrode	5,28
CuSi,CuAl,CuSn	6,67
CuSn6	6,95
CuSn7	4,04
Ni-CI	9,84
Ni-1	13,12
Ni-1 electrode	8,50
NiCr-3	10,87
NiCrFe-2	6,60
NiCrFe-3	6,22
NiCrMo-3	12,05
NiCrMo-3 electrode	7,71
NiCrMo-4	11,38
NiCrMo-6	8,61
NiCr22Mo16	13,13
NiCr23Mo16	8,12
NiCu-1	7,16
NiCu-7	8,78
NiCu-7 electrode	7,12
NiFe-CI electrode	5,49
NiFe-CI-A	5,26
NiFe-CI, Ni 55	7,03
18 8 Mn	2,28
20 16 3 Mn L	3,98
2209	3,11
23-250 CKT	8,27
2307	2,14
25 9 4 N L	3,48
253MA	2,51
308L, 308LSi, 308H	2,65
308Mo, 308MoL	3,51
309, 309L, 309Si, 309LSi	3,09
309LMo ESW	4,15
309Mo, 309LMo	3,98
310	3,87
310LMo	4,60
312	2,56
316L (SASC)	3,55
316L, 316LSi, 316H	3,43
317L	3,76
318, 318Si	3,44
347, 347Si	2,46
385	5,75
409, 409Nb	0,99
410	0,95
410NiMo	1,64
430, 430Ti	1,03

Marraskuu - November

Marraskuu 2011	
Tyyppi	Lisä (euroa/kg)
November 2011	
Grade	Total (EURO/kg)
Al wire	1,12
CuAl8Ni2	6,95
CuAl8Ni6, CuMn13Al7	7,5
CuNi	7,82
CuNi electrode	5,3
CuSi,CuAl,CuSn	6,5
CuSn6	6,78
CuSn7	3,9
Ni-CI	10,2
Ni-1	13,59
Ni-1 electrode	8,81
NiCr-3	11,24
NiCrFe-2	6,85
NiCrFe-3	6,45
NiCrMo-3	12,55
NiCrMo-3 electrode	8,05
NiCrMo-4	11,94
NiCrMo-6	8,97
NiCr22Mo16	13,72
NiCr23Mo16	8,51
NiCu-1	7,33
NiCu-7	9,09
NiCu-7 electrode	7,29
NiFe-CI electrode	5,7
NiFe-CI-A	5,45
NiFe-CI, Ni 55	7,29
18 8 Mn	2,36
20 16 3 Mn L	4,15
2209	3,25
23-250 CKT	8,71
2307	2,21
25 9 4 N L	3,63
253MA	2,59
308L, 308LSi, 308H	2,74
308Mo, 308MoL	3,65
309, 309L, 309Si, 309LSi	3,19
309LMo ESW	4,31
309Mo, 309LMo	4,13
310	4,01
310LMo	4,77
312	2,65
316L (SASC)	3,7
316L, 316LSi, 316H	3,58
317L	3,93
318, 318Si	3,59
347, 347Si	2,55
385	5,98
409, 409Nb	1,03
410	0,98
410NiMo	1,71
430, 430Ti	1,07

Tammikuu 2011	Lisä (euroa/kg)	Yleisimmät ESAB-lisäaineet, joita seosainelisä koskee																		
Tyyppi		ESAB																		
January 2011	Total (EURO/kg)	Alloy surcharge																		
Grade		ESAB types																		
308L, 308LSi, 308H	3,12	11.41	11.61	14.20	15.30	16.10	16.12	16.15	35BA	35BX	61.20	61.25	61.30	61.35	61.35 Cry	61.41	61.50			
308Mo, 308MoL	4,31	Corofil 20/9/3																		
347, 347Si	3,01	11.47	11.62	16.11	16.21	35HA	35HX	61.80	61.81	61.85	61.86									
316L, 316LSi, 316H	4,38	11.43	14.21	15.31	16.30	16.32	16.35	35FA	35FX	63.10	63.20	63.25	63.30	63.31	63.34	63.35	63.41			
316L (SASC)	4,55	11.63																		
318, 318Si	4,39	11.44	16.31	16.41	63.80	63.85														
317L	4,84	11.48	16.34	35GA	35GX	64.30														
18 16 5 N L	5,90	64.63																		
309, 309L, 309Si, 309LSi	3,74	11.40	11.42	11.59	11.65	11.66	11.71	11.72	14.22	15.32	16.51	16.52	16.53	35CA	35CX	67.60	67.62	67.66	67.75	
309Mo, 309LMo	4,75	11.49	11.67	14.33	16.54	35EA	35EX	67.20	67.70	67.71										
309LMo ESW	4,99	11.73																		
385	7,62	11.54	11.55	11.69	16.55	69.33														
310	5,02	16.70	67.13	67.15																
312	3,16	16.75	68.81	68.82																
253MA	3,09	62.53																		
430, 430Ti	1,01	11.82	16.76	16.77	16.81	16.83														
410NiMo	1,90	11.45	11.46	16.79	68.17	68.25	68.37													
410	0,91	11.80	16.80	68.15																
409, 409Nb	0,97	16.82																		
25 4	1,81	16.84																		
2209	3,92	11.64	14.27	14.37	15.37	16.86	35HC	67.50	67.51	67.53	67.55									
2307	2,27	16.85	67.56																	
310LMo	6,03	11.68	16.87	310Mo-L																
25 9 4 N L	4,42	11.88	14.28	16.88	68.53	68.55														
18 8 Mn	2,74	14.74	15.34	16.95	16.97	67.43	67.45	67.52												
20 16 3 Mn L	5,15	16.38	69.25																	
NiCrFe-2	9,25	92.15																		
NiCrFe-3	8,73	92.26																		
23-250 CKT	11,57	92.35																		
NiCr22Mo16	17,98	11.99	19.81																	
NiCr23Mo16	11,38	92.59																		
NiCrMo-3	16,48	11.92	11.93	19.82																
NiCrMo-3 electrode	10,81	92.45																		
NiCrMo-4	15,82	19.83																		
NiCrMo-6	12,08	92.55																		
NiCr-3	14,84	11.95	11.97	19.85																
Ni-1	18,32	11.96	19.92																	
Ni-1 electrode	11,97	92.05																		
Ni-CI	13,85	92.18																		
NiFe-CI, Ni 55	9,77	15.66	35.UN																	
NiFe-CI electrode	7,69	92.60																		
NiFe-CI-A	7,36	92.58																		
NiCu-1	9,89	92.78																		
NiCu-7	12,23	11.94	19.93																	
NiCu-7 electrode	9,83	92.86																		
CuNi	10,41	19.49																		
CuNi electrode	7,06	94.35																		
CuSi, CuAl, CuSn	7,92	19.12	19.21	19.30	19.40	19.44														
CuSn6	8,25	19.20																		
CuSn7	5,06	94.25																		
CuAl8Ni2	8,45	19.41																		
CuAl8Ni6, CuMn13Al7	9,13	19.43	19.46																	
Al wire	0,67	18.01	18.04	18.05	18.11	18.12	18.13	18.15	18.16	18.17	18.20	18.22								
308L, 308LSi, 308H 3rd	1,59	60.3T																		